ASIA PACIFIC INDUSTRY GROUP CO., LIMITED
Tel +0086-551-64687285
Email sales@boppfilmsales.com
www.boppfilmsales.com · www.apigcl.com

Co-Extruded Two-Side Heat-Sealable BOPP Film for Cigarette Packing

香烟包装用双面热封 BOPP 薄膜

Document No. 文件编号	Revision 版本	Issue date 签发日期	Document type 文件类型
APIG-SPC-BOPP-CIGP-2018	**Rev. 1.0**	**2018-09-25**	**Raw Material Specification / 原材料规格书**

PRODUCT TYPE AND APPLICATION 产品类型与应用

项目 Item	要求 Requirement
产品类型 Product type	未涂布聚丙烯薄膜（BOPP），两面共挤热封性聚烯烃共聚物 Uncoated polypropylene (BOPP) film, co-extruded on both sides with heat-sealable polyolefinic copolymers
应用 Application	卷烟行业，烟包包装 Cigarette industry, packing of cigarette packets
品牌 Brand	POLY FILM PACKS POLY FILM PACKS

DIMENSIONS 尺寸

参数 Parameter	单位 Unit	标准 Standard
幅宽 Width	mm	119 (+0.5, −0)
长度 Length	m	≥ 3300
纸芯内径 Internal core diameter	mm	121 ± 0.5
卷径（最大） External diameter, max.	mm	330

PHYSICAL PROPERTIES 物理性能

参数 Parameter	单位 Unit	标准 Standard
克重 Grammage	g/m²	20 ± 10 %
厚度 Thickness	µm	20 ± 1
热封温度范围 Sealing range	℃	100 – 140
拉伸强度 MD Tensile strength MD	MN/m²	170
拉伸强度 TD Tensile strength TD	MN/m²	210

PALLET AND PACKAGING 托盘与包装

- 托盘必须完全保护膜卷，避免损伤与变形
  Pallets must fully protect the reels from damage and deformation
- 每个托盘须贴标签，注明生产厂 / 产地、订单号
  Each pallet must carry a label with manufacturer/origin and order number
- 项目：生产日期、托盘号、材料说明
  Product date, pallet number and material description are retained
- 毛重与净重、卷宽、卷长均须标注
  Gross and net weight, reel width and reel length must be stated

HANDLING AND STORAGE 搬运与储存

地址 ADD.: No.3399, Luzhou Ave., Baohe Dist., Hefei, Anhui 230051, China | 安徽省合肥市包河区庐州大道3399号
传真 Fax: +0086-551-64683490 **营业执照注册号 Business License Reg. No.:** 91340100575703313N
海关注册编码 Customs Reg. Code: 3401961393

- 按该表的搬运与储存条件执行
  Handle and store according to the stated conditions
- 须随货提供安全数据表（SDS）
  A safety data sheet is required with each delivery

The specification above is a raw-material (incoming) specification, not a finished-goods certificate: it states the limits a delivered lot must meet, and does not by itself report measured values of a particular lot.
以上为原材料（进货）规格，不是成品检验证书：它给出到货批次应满足的限值，本身不报告某一批次的实测值。

DOCUMENT CONTROL 文件控制

项目 Item	内容 Content
文件编号 Document No.	APIG-SPC-BOPP-CIGP-2018 APIG-SPC-BOPP-CIGP-2018
版本 Revision	1.0 1.0
生效日期 Issue date	2018-09-25 2018-09-25
编制口径 Basis	数值未换算、未估算；录入与排版由亚太工业集团完成 / Figures not converted or estimated； entered and typeset by Asia Pacific Industry Group
本版状态 Status	当前版;如与客户合同不一致，以合同为准 Current release; where it differs from a customer contract, the contract governs

INCOMING INSPECTION 到货检验

Sampling plan, AQL and test frequency: pending
抽样方案、AQL 与检验频次：待补;上表只列给出的参数限值。

Rolls are supplied at 119 mm width with a 121 mm core; printers should confirm the unwinding direction and core type against their own machine before the first run.
产品按 119 mm 幅宽、121 mm 纸芯供货;首次上机前请核对放卷方向与芯型。