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BOPP Cigarette Wrapping Film - Detailed
BOPP 薄膜 — 规格表

Document No. 文件编号	Revision 版本	Issue date 签发日期	Document type 文件类型
APIG-SPC-BOPP-CIG-2026	**Rev. 2.0**	**2026-11-09**	**Specification / 规格表**

1 • DOCUMENT INFORMATION 文档信息

Item 项目	Description 说明
Document type 文件类型	Specification / 规格表
Subject 主题	BOPP Cigarette Wrapping Film - Detailed Specifications
Specification basis 规格依据	APIG product specification 亚太工业集团产品规格
Issue 签发	2026-11-09 · Rev. 2.0
Language 语言	Bilingual headings — English / 中文

2 • TECHNICAL CONTENT 技术内容

Parameter	Unit	Test Method	Value
Typeofmaterial	Polypropylene		
Weight	g/m2	ISO536	18 2÷228
Thickness	Um	ISO534	20÷25(±5%)
Coefficientoffriction(Film/Film) -Kinetic	025÷0 30		
Dimensionalstability	%	2h 20°C - - 85%UR	±00
Hot Welding Temperature	°C	120÷140	
Dimensions -ToleranceonthewidthW	mm	Commedéfinisurledessin d’ enveloppage ±10	
Outer Diamer max	mm	600	
Internaldiameter	mm	Commedéfinisurledessin d’ enveloppage	
Toleranceoninternaldiameter	mm	±05	
Errorsofform -Conicaldeformation	mm	3mmmax	
Axialdeformation	mm	3mmmax	
Coreprotrusion	mm	1mmmax	
Ovalroll	mm	1%ofouterdiametermax	
Concentricitybetween Outerand internaldiameter	mm	5mmmax	

Parameter	Unit	Test Method	Value
Conditionofuse -Temperature	°C	20÷25	
Relativehumidity	%	50÷65	
Treatment	Materialsshouldbeworn atthetreatmentsite48		
hoursbeforeuse			
Storage -Temperaturemin/max	°C	5min–30max	
relativehumidty	%	50÷65	
Storagetime	Itisrecommendedtouse thematerialsin3months		

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Parameter	Unit	Test Method	Value
Palletandpackaging	Mustbecompletely protectedthecoilsfrom		
damageanddeformation			

Parameter	Unit	Test Method	Value
Avoidaridanddry environmentsand			
Warnings	exposureofmaterialsto		
directsunlightfr			
Materialcondition -band	Notdamagedbycuts tears cracksorholes		
Adhesionofthecoating	Noremovalofequipmentdurin gop erationand use		
Coiljunctions	1max For20reels		
Junctiontype	Superpositionofthehot -weldedstrip		
Junctionmark	Blackbandwiththesamewidtho fth efilm		
Fixingtothecore	Byadhesivetape		
Coilwraptension	Thebeltmustbesufficientlytaut toa voidaxial		
displacementsduringtransport			

Product / packing view 1 产品 / 包装实拍 1 Product / packing view 2 产品 / 包装实拍 2

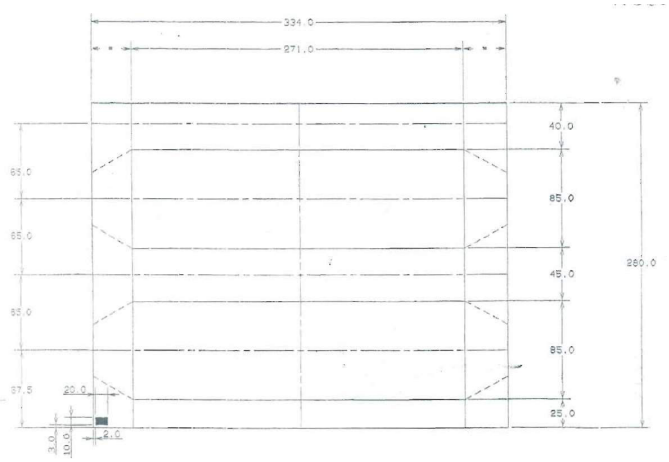
overwrapping cartridge Film Parameter Unit Test Method Value Type of material Weight g/m2 ISO536 18.2 ÷ 22.8 Thickness Um ISO534 20 ÷ 25 (± 5%) Coefficient of friction (Film / Film) - Kinetic 0.25 ÷ 0.30 Dimensional stability % 2h-20°C- 85% UR ± 0.0 Hot Welding Temperature °C 120 ÷ 140 -Tolerance on the width W mm Comme défini sur le dessin d’ enveloppage ± 1.0 - Outer Diamer max. mm 600 - Internal diameter mm Comme défini sur le dessin d’ enveloppage - Tolerance on internal diameter mm ± 0.5 Errors of form - Conical deformation mm 3 mm max. - Axial deformation mm 3 mm max. - Core protrusion mm 1 mm max. - Oval roll mm 1% of outer diameter max - Concentricity between Outer and internal diameter mm 5 mm max.

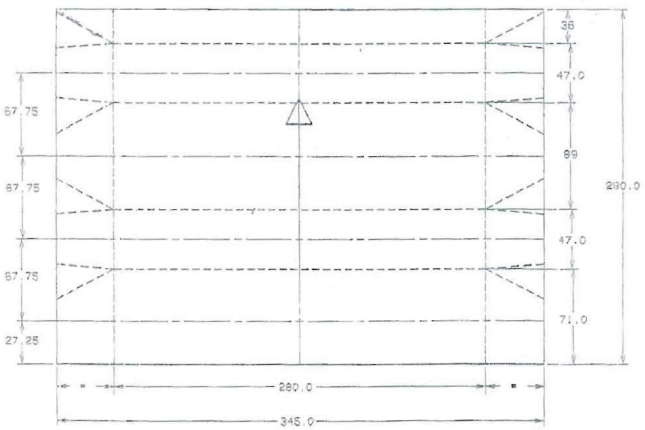
以下数据为本产品技术规格，随货签发检验记录。

3 • NOTES 说明

This document states the standard specification of the product. Values apply to the grades listed here; the tolerance range agreed in the order confirmation and the technical agreement prevails for any specific order. Batch test records are issued with the goods on request.

PHOTOS 实拍图片





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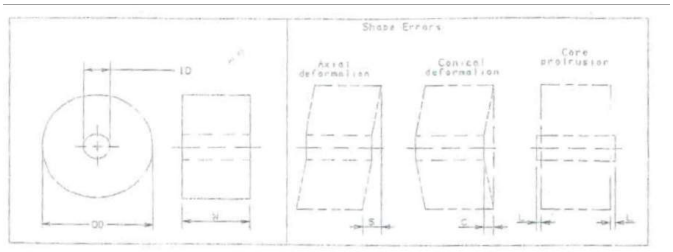

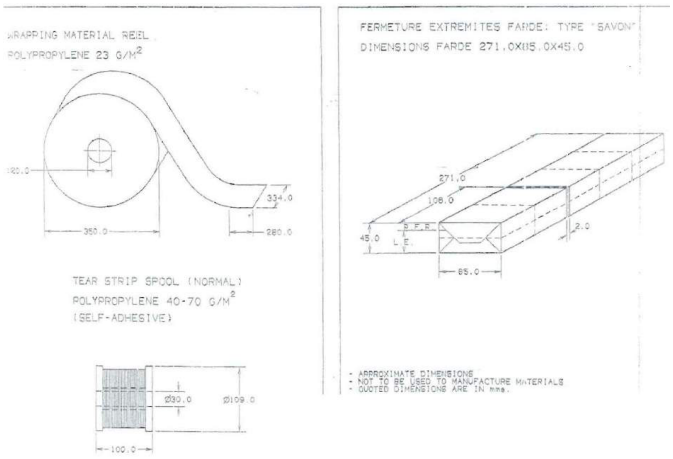

Product view 1 产品实拍 1