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Clear BOPP Film, Heat Sealable Both Sides, Treated One Side

透明 BOPP 薄膜 — 双面热封、单面处理

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APIG-COC-BOPP-CLR-2018	**Rev. 1.0**	**2018-09-25**	**Certificate Of Quality / 质量证明书**

1. PRODUCT DESCRIPTION 1. 产品说明

Clear BOPP film, heat sealable on both sides and treated on one side.

透明 BOPP 薄膜，双面可热封，单面处理。

2. GENERAL USE 2. 一般用途

Primary packaging for products such as cookies, fried potatoes and snacks that require good tightness and excellent sealing speed.

用于饼干、薯片、休闲食品等对密封性与封口速度要求较高的产品的一次包装。

3. PROPERTIES AND TOLERANCE 3. 性能与公差

The certificate organises the properties in four groups: barrier values, physical values, optical values and surface treatment.

本证明书将性能分为四组列出：阻隔性能、物理性能、光学性能与表面处理。

组别 Group	涵盖项目 Items	数值 Values
阻隔性能 Barrier values	水蒸气与气体透过	待补
物理性能 Physical values	厚度、拉伸、伸长、热封、摩擦系数	待补
光学性能 Optical values	雾度、光泽度	待补
表面处理 Surface treatment	处理面与处理度	待补

The individual values can be supplied on request.

如需逐项数值可另行索取。

4. PACKING 4. 包装

The standard armed pallet has a polyester band, triple tensioned wrapping, the floor and roof covered with PE or CPP, and one wood plank joining another in an H shape. The pallet is composed of two reels of equal width and thickness; caps should preferably be triple plywood of 25 mm thickness. Each reel may have up to 2 connections per roll, not exceeding 10 % of the total batch.

标准托盘以聚酯打包带捆扎、三层缠膜，底面与顶面覆 PE 或 CPP，木条呈 H 形连接。每托盘由两卷等宽等厚的膜卷组成;护角建议采用 25 mm 厚三层胶合板。每卷接头不超过 2 个，且不超过整批的 10%。

5. WARRANTY 5. 质保

The film will maintain its physical and chemical properties for a minimum period of 6 months from the date of production; a certificate of quality containing the physical and/or chemical analysis is issued for each lot. The film is intended for food contact and meets the requirements of EC 90/128 and FDA 21 CFR 177.1520 in direct contact with food.

薄膜自生产日起至少 6 个月内保持其物理与化学性能;每批随附载明理化分析的质保证书。本薄膜用于食品接触，直接接触食品时符合 EC 90/128 与 FDA 21 CFR 177.1520 的要求。

6. IDENTIFICATION 6. 标识

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Each reel carries an external label with: supplier name; type of film; purchase order; code of the material; date of manufacture; due date; meters, width and thickness; gross and net weight; internal or external treated layer; number of connections.

每卷外侧贴标签，载明：供方名称、薄膜型号、采购订单、物料编码、生产日期、到期日、米数/宽度/厚度、毛重与净重、处理面（内或外）、接头数量。

7. STORAGE AND HANDLING 7. 储存与搬运

Avoid high humidity and extreme temperatures, avoid any moisture condensation on the film, and do not exceed an ambient temperature of 35 ℃ and a relative humidity of 60 %. Protect the reels from direct sunlight and heat sources; transport and keep the pallet covered with a plastic cover until use; palletise with dry wood so that no moisture is released in transport.

避免高湿与极端温度，避免薄膜表面结露，环境温度不超过 35 ℃、相对湿度不超过 60%。膜卷避免阳光直射与热源;托盘在使用前保持塑料罩覆盖运输与存放;使用干燥木材打托，避免运输中释放水汽。

8. FOREIGN BODIES / 9. MICROBIOLOGY / 10. TOXICOLOGY 8. 异物 / 9. 微生物 / 10. 毒理

- No strange smell; free from foreign bodies
  无异味、无异物
- Microbiology: count greater than 100 cfu/g of aerobic mesophilic and completely free of bacteria
  微生物：需氧中温菌计数大于 100 cfu/g，且完全无菌

微生物条款按该表述保留。

- No toxicological hazard from particles when used in an appropriate manner
  按适当方式使用时，无颗粒物毒理危害
- Not associated with any toxic compound
  不涉及任何有毒化合物

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